

- ▶ Demolition and decontamination work
 - March 2011 to March 2012: demolition of former armed forces building, and decontamination
 - Up to beginning of 2012: decontamination of entire site (military waste)
 - Fall 2012: removal of disposal site for household and commercial waste
- ▶ Excavation and earthworks
 - April to August 2012: some 300,000 cubic meters of earth removed, equivalent to 37,500 truckloads
- ▶ Groundbreaking
 - June 11, 2012
- ▶ Foundation stone
 - September 27, 2012
- ▶ Structural work
 - Some 80,600 cubic meters of concrete, equivalent to 10,700 concrete-mixer loads
- ▶ Steel construction
 - 12,600 metric tons of sectional steel
- ▶ Interior work
 - From February 2013
- ▶ Topping-out ceremony
 - September 19, 2013
- ▶ Removal operations
 - Over a roughly nine-month period from October 2014, without interrupting operations;
 - October to December 2014: occupancy of main building and eastern campus
 - January to summer 2015: occupancy of western campus
 - Some 12,000 moving boxes as well as 1,800 pieces of machinery and equipment from 270 laboratories

Research and development at Bosch

- ▶ Associates
 - Some 45,700 researchers and engineers worldwide, 1,400 of them in the corporate sector for research and advance engineering

- ▶ **Locations** International research network of the corporate sector for research and advance engineering, comprising nine locations in seven countries (Palo Alto, Pittsburgh, Hildesheim, Renningen, St. Petersburg, Bangalore, Shibuya, Shanghai, and Singapore); other engineering activities related to the development of products and services at some 80 locations worldwide
- ▶ **R&D expenditure** 5 billion euros in 2014 (roughly 10 percent of sales)
- ▶ **Patents** 4,593 patents in 2014: an average of 18 patents filed per working day, making it one of the world's leading companies in this area

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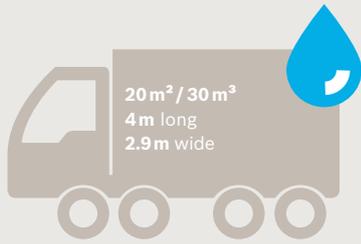
The Bosch Group is a leading global supplier of technology and services. It employs roughly 360,000 associates worldwide (as per April 1, 2015). The company generated sales of 49 billion euros in 2014. Its operations are divided into four business sectors: Mobility Solutions, Industrial Technology, Consumer Goods, and Energy and Building Technology. The Bosch Group comprises Robert Bosch GmbH and its roughly 440 subsidiary and regional companies in some 60 countries. Including its sales and service partners, Bosch is represented in roughly 150 countries. This worldwide development, manufacturing, and sales network is the foundation for further growth. In 2014, Bosch applied for some 4,600 patents worldwide. The Bosch Group's strategic objective is to create solutions for a connected life. Bosch improves quality of life worldwide with products and services that are innovative and spark enthusiasm. In short, Bosch creates technology that is "Invented for life."*

The company was set up in Stuttgart in 1886 by Robert Bosch (1861-1942) as "Workshop for Precision Mechanics and Electrical Engineering." The special ownership structure of Robert Bosch GmbH guarantees the entrepreneurial freedom of the Bosch Group, making it possible for the company to plan over the long term and to undertake significant up-front investments in the safeguarding of its future. Ninety-two percent of the share capital of Robert Bosch GmbH is held by Robert Bosch Stiftung GmbH, a charitable foundation. The majority of voting rights are held by Robert Bosch Industrietreuhand KG, an industrial trust. The entrepreneurial ownership functions are carried out by the trust. The remaining shares are held by the Bosch family and by Robert Bosch GmbH.

Additional information is available online at www.bosch.com, www.bosch-press.com, <http://twitter.com/BoschPresse>

*The sales figure disclosed for 2014 does not include the former joint ventures BSH Bosch und Siemens Hausgeräte GmbH (now BSH Hausgeräte GmbH) and ZF Lenksysteme GmbH (now Robert Bosch Automotive Steering GmbH), which have since been taken over completely.

2
tire-washing systems
for trucks



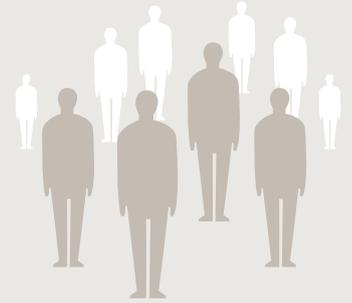
10 liters of water needed for each wash cycle

As many as 100 vehicles
washed each day

50
sets of
security clothing



2,000
visitors



80 groups of visitors



workers
at peak times



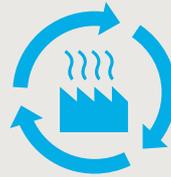
157
principal
contractors



593
sub-
contractors



languages
spoken



50 %

of the anticipated heat
recovery from laboratories
and workshops will cover
the location's heating
needs.



30 000 m³

By using rainwater collected
in the outdoor ponds to
cool the buildings, and by
operating a water treatment
plant, some 30,000 m³ of
drinking water can be saved
each year.



12,600 tons
of steel



326
foundation piles

300,000 m³
of earth moved in
37,500 truckloads



80,600 m³ of cement
10,700 cement mixers



9

locations



The corporate research and advance engineering sector has nine locations around the world (Palo Alto, Pittsburgh, Hildesheim, Renningen, St. Petersburg, Bangalore, Tokyo, Shanghai, and Singapore).

4,593

patent applications
in 2014



€

5bn

in **research and development**
expenditure in 2014
(10.1% of Bosch sales)



1,800 machines and pieces of technical
equipment from **270 laboratories**

45,700

Bosch researchers and engineers
around the world



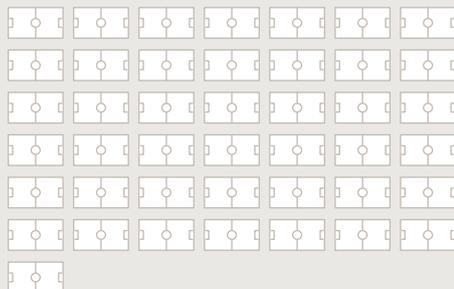
This includes almost **1,400 associates** worldwide who
work for the corporate research and advance engineering
sector, of whom some **1,200** work in Renningen.



€

A total investment of
310m
in the Renningen research campus

€217m for construction and **€93m**
for machines and technical equipment



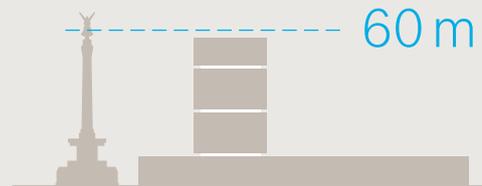
310,000m²

The size of the northern
section of the site (the
equivalent of around 43
soccer fields)



110,000m²

The total size of the
campus buildings (the
equivalent of around 15
soccer fields)



The new research campus comprises 14 buildings:
a high-rise as the central building (around 60 meters
high, with 12 floors: almost as high as the victory
column in Berlin), 11 laboratory and workshop buildings
(between 10 and 19 meters in height, with two to three
floors), and two buildings for site infrastructure.